

Technical Data Sheet

TU0055/00

CLEAR 2-PACK ACRYLIC BASECOAT

Supersedes previous issue dated 05.30.12

DATE 03/18/16

Area of use:	Bleached wood, natural briars and pale-coloured timber		
Method of use:	Spray gun		
Mixing procedure:		by weight (kg)	by volume (l)
Part A:	TU0055/00	100	100
Part B (hardener):	TH0790/00	20	20
Thinner:	DT1150/00	20 - 30	30 - 40

Technical characteristics

Solids content (%):	37 ± 1
Specific gravity (kg/l):	0.960 ± 0.030
Viscosity (DIN 4 at 20°C):	70 ± 5

General characteristics

Pot-life at 20°C:	8 hours
Recommended application weight (g/m ²):	Max. 120 per coat
Number of coats:	Max. 2
Drying time (100 gr/m ² at 20°C):	Dust free: 15' Touch dry: 30' Stackable: 6 hours
Forced air drying:	Flash off: 20' Hot air at 50°C: 60' Cooling: 15'
Sanding:	Wait 8 hours.
Overcoating:	Wait 8 hours.
Shelf-life (months):	36 After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

TU0055/00 is an acrylic basecoat with excellent build and sandability. It is the ideal basecoat for pale-coloured and bleached timbers, as it reduces and limits in time the natural yellowing of substrate.

Substrate preparation

TU0055/00 is recommended on bleached or pale-coloured timbers.