

TECHNICAL DATA

PRODUCT DESCRIPTION	Fabrication / shop primer based on a synthetic polymer containing over 92% zinc by weight in the dry coating. A barrier coating giving cathodic protection to steel preventing spreading of rust.
👁️ FEATURES	Fast Drying High volume solids Contains zinc phosphate active anti-corrosive pigments
⚙️ RECOMMENDED USE	Anti-corrosive primer for steel in moderate, non aggressive environments.
📏 PHYSICAL PROPERTIES	Gloss Level: Matt Colour: Grey Flash Point: 24°C VOC: 380 g/litre
✔️ SURFACE PREPARATION	Degrease, remove rust and mill scale, best results by shot blasting.
🕒 SHELF LIFE	Usable life 2 years from date of manufacture in unopened containers.
🔧 APPLICATION METHODS	Apply within hours of surface preparation of substrate Airless spray / brush – ready for use Conventional spray – up to 20 % thinners
💧 THINNER / CLEANER:	Xylene Thinners
👉 VISCOSITY	2.2 poise (thixotropic)
📏 DRY FILM THICKNESS	Recommended 50 microns
📊 COVERING	15sq metres per litre (25 microns D.F.T) 8sq metres per litre (50 microns D.F.T)
🕒 OVERCOATING	Excellent wet on wet and with itself and most alkyd based paints
☀️ DRYING TIME	15 min touch dry / 2 – 4 hours hard dry
📦 PACK SIZE	1litre, 4litre
🏠 STORAGE	Store in cool, dry conditions, typically 5-25°C, according to the highly flammable liquids and liquefied petroleum gases regulations.

Before using this product read the label on the can and refer to material safety data sheet HS1

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.