










ULTRIMAX Acid Catalysed Primer

TECHNICAL DATA

PRODUCT DESCRIPTION	A modified acid catalysed primer with low hydrocarbon content and excellent hiding power designed to offer faster drying than the conventional types. Especially suitable for priming MDF.
 FEATURES	For use as a primer only. Do not apply over clear coatings. Must be overcoated with an acid-catalysed enamel.
 RECOMMENDED USE	MDF, Hardboard and most woods.
 PHYSICAL PROPERTIES	MIXING RATIO: Mix 10:1 with Acid Catalyst before COLOUR: Tinted to Pastel Colours GLOSS: Primer VISCOSITY: 100 sec BS B4 @ 20°C (as supplied) VOC CONTENT: 504 grams per litre WEIGHT SOLIDS: 61% FLASH POINT: Below 22°C POT LIFE: 8 - 12 hours COVERAGE: 12m ² per litre
 FILM THICKNESS	WET FILM THICKNESS: 80 microns DRY FILM THICKNESS: 25 microns
<input checked="" type="checkbox"/> SURFACE PREPARATION	Ensure that all surfaces to be coated are clean, dry and free from contamination.
 APPLICATION METHODS	Spray 1 or 2 coats. Too many coats can cause cracking. Only use recommended topcoats-pigmented acid-catalysed enamels. Do not use combination with polyurethane coatings. Viscosity after addition of acid is approx. 60 secs BS B4. Thinners may be used to reduce viscosity if required. Any over-spray dust formed during the coating process e.g. in spray areas, MUST be thoroughly damped with water prior to disposal, due to the possibility of spontaneous combustion.
 STORAGE LIFE	12 months from manufacture date.
 DRYING / OVERCOATING	Touch-Dry 20 mins. Sandable in 60 mins under normal conditions. CURING TIMES: n/a
 THINNERS	Ultrimax Thinners.
 HEALTH & SAFETY	Please refer to the material safety data sheets for further information.

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.