

## Technical Data Sheet

### TU0055/00 CLEAR 2-PACK ACRYLIC BASECOAT

Supersedes previous issue dated 05/17/06

DATE 05/30/12

Area of use:	Bleached wood, natural briars and pale-coloured timber		
Method of use:	Spray gun		
Mixing procedure:		by weight (kg)	by volume (l)
Part A:	TU0055/00	100	100
Part B (hardener):	TH0790/00	20	20
Thinner:	DT1150/00	20-30	30-40

#### Technical characteristics

Solids content (%):	37 ± 1
Specific gravity (kg/l):	0.960 ± 0.030
Viscosity (DIN 4 at 20°C):	70 ± 5

#### General characteristics

Pot-life at 20°C:	8 hours
Recommended application weight (g/m <sup>2</sup> ):	Max. 120 per coat
Number of coats:	Max. 2
Drying time (100 gr/m <sup>2</sup> at 20°C):	Dust free: 15' Touch dry: 30' Stackable: 6 hours
Forced air drying:	Flash off 20' Hot air at 50°C 60' Cooling 15'
Sanding:	Wait 8 hours.
Overcoating:	Wait 8 hours.
Shelf-life (months):	36 After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

**N.B.:** DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

**WARNING:** ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

COMPANY WITH  
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- UNI EN ISO 9001 -  
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**Sherwin-Williams Italy S.r.l. – con unico socio**  
Via del Fiffo, 12 - 40065 Pianoro (BO) - Italia - C.P. 18  
tel. +39 051 770 511 - fax +39 051 777 437  
www.sayerlack.com  
Cod. Fisc. e Reg. Impr. Bo 08866930152  
P. IVA: IT 00494251200 - R.E.A. n. 313180  
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Company under the direction and coordination of The Sherwin-Williams Company, USA

TU0055/00 is an acrylic basecoat with excellent build and sandability. It is the ideal basecoat for pale-coloured and bleached timbers, as it maintains the natural colour of wood.

### **Substrate preparation**

TU0055/00 is recommended on bleached or pale-coloured timbers.

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