

Technical Data Sheet

XT4039/00 MATTING PASTE FOR POLYURETHANES

Supersedes previous issue dated 05/07/96

DATE 09/09/97

Use:	As additive for clear and pigmented polyurethane topcoats to increase matt.
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Technical characteristics:

Solids content (%):	25 ± 1
Specific gravity (kg/l):	0.947 ± 0.030
Viscosity (DIN 4 at 20°C):	22" ± 5"
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

General characteristics

XT4039/00 is a matting paste to be added to polyurethane topcoats to correct gloss level.

To avoid problems of uniformity, add XT4039/00 paste using a mechanical stirrer. If necessary, filter the mixed product using a nylon screen with 30-50 micron mesh.

Dosages

XT4039/00 can be added to the coating at 1-10%.

As a guideline, the following quantities should be used (expressed with respect to part A):

- from 50 gloss to 40 gloss about 1% of XT4039/00
- from 40 gloss to 30 gloss about 3% of XT4039/00
- from 30 gloss to 20 gloss about 5% of XT4039/00

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.

WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.

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SAYERLACK S.r.l. - With a Single Shareholder

Via del Fiffò, 12 - 40065 Pianoro (BO) - Italia - C.P. 18
tel. +39 051 770511 - fax +39 051 777437
www.sayerlack.it - www.lineablavernici.it

Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200

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Company under the direction and coordination of The Sherwin-Williams Company, USA

- from 20 gloss to 10 gloss about 10% of XT4039/00

N.B.: The product is not compatible with acrylic-polyurethane coatings.

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